

Instrucciones generales para los vendedores de Allegion sobre cómo completar los 8D en Prism

Al iniciar sesión, verá esta pantalla, en la que se mostrarán únicamente los 8D de cuyo equipo forme parte.

Allegion Global 8D - Windows Internet Explorer

https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm/MainMenu.Body

Allegion Global 8D

Hello, Dale Goldsby. [Sign Out](#)
Help Desk: (989) 835-9252 or support@global8d.com

Main Menu All My 8Ds Search for 8Ds

Tools

- Create a New 8D
- 8D Numbers: [View](#)
- My Settings
- Allegion Templates and Reference Materials
- Provide Feedback
- My PrismPortal.net Account
- Hidden Broadcast Messages (0)

Broadcast Messages

IMPORTANT: PLEASE READ FIRST

Welcome to this fully functional pilot of Global 8D. As you use the system, please be aware that you can customize certain behaviors and access additional functionality by using the "My Settings" link available in the "Tools" section of the Main Menu.

Global 8D can be further customized based on the specific needs of your company. Should your company decide to move forward with this software, Prism will help define any necessary additions such as custom 8D classification fields, specific reporting requirements, and more.

If you have any questions while using this pilot version, please contact Paul Arends at 989-430-8366.

(Message issued on 17-Mar-2014, expires on 17-Mar-2015.)

My 8Ds

Limited to the 10 most recently updated 8Ds where you are on the team. [View All My 8Ds](#) to see your full list.

| 8D # | Title | 8D Status | Complete through | Last Update |
|------|--|---------------------|------------------|-------------|
| 1270 | test by dale | Open | | 12-Aug-2014 |
| 1271 | tes | Open | | 17-Jul-2014 |
| 1267 | Oberg. L583-049 604, Damaged Deformed | Open | | 25-Jun-2014 |
| 1263 | JARONG, 29-242 678 S KD C. Stains | Open | | 29-May-2014 |
| 1259 | Metro Plastics 23836448 Molding flash | Open | D8 | 29-May-2014 |
| 1261 | Trial 8D for Oberg Mexico | Open | | 29-May-2014 |
| 1260 | Trial 8D for KEMX | Open | D7 | 29-May-2014 |
| 1255 | Trial D0 with Jiarong **Viewable by Team only** | Completed (D0-only) | n/a | 29-May-2014 |
| 1264 | Test for Training **Viewable by Team only** | Open | | 23-May-2014 |
| 1262 | trial 8D for Transmatic | Open | | 19-May-2014 |

Internet | Protected Mode: Off

8:04 AM

En el caso de los 8D que incluyan solo el paso D0, el correo electrónico que recibirá el vendedor mostrará esta declaración al principio:

⚠ Este 8D con solo el paso D0 indica un defecto encontrado en los componentes suministrados a Allegion. Todo el material de la línea de suministro para Allegion debe retenerse, y dicha retención debe verificarse. Tanto la retención como su verificación deben documentarse más adelante. Una vez completada y verificada la retención, no es necesaria ninguna otra corrección.

Los vendedores son responsables de retener las existencias en sus instalaciones, identificar y corregir lo que sea necesario y documentarlo en la sección de anexos del paso D0. Tras completar la retención y documentarla, puede emplear la función “Email Team” (Correo electrónico al equipo) para informar a Allegion.

3005 - QUAD GRAPHICS 24508517 Wrong cut

⚠ This D0-only 8D indicates a defect found in parts supplied to Allegion. All material in the supply line to Allegion must be contained and that containment must be verified. This containment and verification should be documented below. No further correction is required once containment is complete and verified.

This is a D0-only 8D. [Expand to Full 8D] [Change 8D Status]

Status: 8D Status: Open as of 01-Dec-2016 by Liliana Pérez

General & D0 Information

Team: /
Attachments: 1
8D Log: 3

8D Detail Report [options]
Email Team
Copy as New 8D

General Information and D0 Information

8D Title: QUAD GRAPHICS 24508517 Wrong cut [Edit]
Last Updated: 01-Dec-2016 by Liliana Pérez
Opened: 01-Dec-2016 by Liliana Pérez
Lead Site: Ensenada, Mexico
8D Type: Vendor
Major Category: Miscellaneous
Vendor: QUAD GRAPHICS

Cross References [Edit]
None.

D0 Information [Edit]

Issue Description:
In production area were found pieces wrong cut (see picture attached).
Reported on 15-Oct-16

Action Description Ensenada:

| | |
|--|------------|
| 1 - Review material at the production line | (Complete) |
| 2 - Purge of material | (Complete) |
| 3 - Notify to supplier | (Complete) |

*Please review your material and establish a containment action to avoid this condition

Action Description:

8D

En el caso de los 8D completos, se aplica lo siguiente:

- Allegion es responsable de completar los pasos D0, D1 y D2 en un plazo de 2 días laborables tras la apertura del 8D.
- El proveedor es responsable de añadir los detalles en todos los pasos del D3 al D8 en un plazo de 60 días tras completarse el paso D2.
 - Pueden adjuntarse al sistema tanto imágenes como archivos PDF, Word, Excel, etc.
- A medida que se complete cada paso, el proveedor debe cerrarlo en el 8D.
- Vea a continuación cómo cerrar un paso y avanzar en el 8D:

Haga clic en "Change D-Step Status"
(Cambiar el estado del paso D).

2107 - ADVANCED, A700-057, DIMENSIONAL

Status

8D Status: Open as of 18-Jan-2016 by Alan Morales

D-Step Status: Complete through D8 as of 02-Jun-2016 by Paul Ekstrom

D3 - Develop Interim Containment Actions

Interim Containment Actions (ICA)

| | Verified | Implemented | Validated | Removed |
|---|-------------|-------------|-------------|-------------|
| Parts are being labeled as is and all parts being labeled at customer Parts with deformity are being sorted | 27-Apr-2016 | 31-Mar-2016 | 30-May-2016 | 30-May-2016 |

Attachments

None.

Utilice el menú desplegable para cambiar el estado del paso.

Change D-Step Status

Current D-Step Status: Complete through D4

New D-Step Status:

Advance to:
Complete through D5
Complete through D6
Complete through D7
Complete through D8

Revert to:
Complete through D3
Complete through D2
D2 not yet complete

Comments:
These will be included in

☐ Display the Log Entry for this action on the 8D Detail Report.

☐ After saving, help me compose an email to the Team and/or others.

Save and Return Cancel

Haga clic en "Save and Return"
(Guardar y volver).

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
https://www.global8d.com/cgi-bin/allegion/owa.cgi/frm8DDetail.Body?psG8DDID=1270&psTopDisplay=5&psDisplay=3&psX=20140813080504

Esta sección debe completarla Allegion y mostrar el defecto encontrado, el número de pieza y fotografías o dibujos.

1270 - test by dale

Status: 8D Status: Open as of 17-Jul-2014 by Dale Goldsby
D-Step Status: D2 not yet complete

General Information

D0 - Symptom & Response

D1 - Team
D2 - Problem
D3 - Containment
D4 - Cause & Escape
D5 - Define Correction
D6 - Implement Correction
D7 - Prevent Recurrence
D8 - Recognition
Attachments
8D Log

8D Detail Report [options]
Email Team

D0 - Prepare for the G8D Process

Symptoms

Bolt hole diameter undersize-see detail description

Emergency Response Actions (ERA)

| | Verified | Implemented | Removed | |
|----------------|-------------|-------------|---------|-------------|
| reject the lot | 24-Oct-2013 | 24-Oct-2013 | No | [View/Edit] |

Attachments

| Description | Type | Size | Attached by | Date | |
|---------------|------|-------|--------------|-------------|----------------------|
| general36.jpg | JPG | 42 KB | Dale Goldsby | 12-Aug-2014 | [View] [Download] |

RECORDATORIO:

Utilice el botón "Email Team" para notificar a Allegion los cambios y los datos que haya introducido.

Done

Internet | Protected Mode: Off

8:05 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
https://www.global8d.com/cgi-bin/allegion/owa.cgi/frmSymptom.Body?psG8DDID=1270&psSymptomID=1&psX=20140813080523

D0 - Symptom Detail

Symptom Statement: (REQUIRED)
Give a one-line description of this symptom.
Bolt hole diameter undersize-see detail description

Symptom Description/Quantification:
Describe this Symptom in detail. Be sure to provide quantification (specific, measurable data) that describes the magnitude of this Symptom. Include when and where the data was collected. If quantification is provided in an attached file, it should be summarized and referenced here.
Drawing 123456, section AA-12, the 1.25mm +/- .25mm diameter holes is measuring .85-.95mm on 4 of 25 pieces sampled in Lot 14-9, received October 14, 2013 at the Faux Plant.
Parts were measured using gage pins.

Save and Return Delete Cancel

Descripción del defecto

Done

Internet | Protected Mode: Off

8:05 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
 https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psTopDisplay=5&psDisplay=4&psX=20140813080523

1270 - test by dale [Exit]

Status 8D Status: Open as of 17-Jul-2014 by Dale Goldsby [Change 8D Status]
 D-Step Status: D2 not yet complete [Change D-Step Status]

D1 - Establish the Team [Add a Team Member]
 To send email to a team member, click their email address.

| Team Role | Name | Email Address | Phone Number | |
|-----------|-------------------|---------------------------|----------------|-------------|
| Leader | Joe Engineer | Not specified. | | [View/Edit] |
| Member | Dale Goldsby | dale.goldsby@allegion.com | (317) 810-3085 | [View/Edit] |
| Member | sally plantworker | Not specified. | | [View/Edit] |
| Member | tom teammember | Not specified. | | [View/Edit] |

* Individual does not have an active PrismPortal.net account.
 Contact information may be unconfirmed or out-of-date.

Attachments [Edit]

8D Detail Report [options]
 Email Team

Allegion informará a los miembros del equipo.
 Si un proveedor quiere más miembros, o miembros diferentes, póngase en contacto con el empleado de Allegion que haya emitido el 8D por correo electrónico o por teléfono.

Done Internet | Protected Mode: Off 100% 8:06 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
 https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psTopDisplay=5&psDisplay=5&psX=20140813080603

1270 - test by dale [Exit]

Status 8D Status: Open as of 17-Jul-2014 by Dale Goldsby [Change 8D Status]
 D-Step Status: D2 not yet complete [Change D-Step Status]

D2 - Describe the Problem [Edit]

Problem Statement:
 1.25mm hole is oversize.

Problem Description:
 Drawing 123456, section AA-12, the 1.25mm +/- .25mm diameter holes is measuring .80-.95mm on 4 of 25 pieces sampled in Lot 14-9, received October 14, 2013 at the Faux Plant.
 Parts were measured using gage pins.
 1000 parts on hold pending certification from vendor

Attachments [Edit]

| Description | Type | Size | Attached by | Date | |
|---------------------------------|------|--------|--------------|-------------|-------------------|
| Warehouse Floor Signals WEB.jpg | JPG | 102 KB | Dale Goldsby | 12-Aug-2014 | [View] [Download] |

8D Detail Report [options]
 Email Team

Allegion completará el paso D2 y la descripción detallada y pasará al paso D3 en un plazo de 2 días laborables tras la emisión del 8D.

Done Internet | Protected Mode: Off 100% 8:07 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psTopDisplay=5&psDisplay=6&psX=20140813080700

1270 - test by dale

Status

General Information
D0 - Symptom & Response
D1 - Team
D2 - Problem
D3 - Containment
D4 - Cause & Escape
D5 - Define Correction
D6 - Implement Correction
D7 - Prevent Recurrence
D8 - Recognition
Attachments
8D Log

8D Detail Report [options]
Email Team

8D Status: Open as of 17-Jul-2014 by Dale Goldsby

D-Step Status: D2 not yet complete

D3 - Develop Interim Containment Actions

Interim Containment Actions (ICA)

| | Verified | Implemented | Validated | Removed | |
|------------------------------------|-------------|-------------|-------------|---------|-----------|
| ship to offsite warehouse for sort | 17-Oct-2013 | 17-Oct-2013 | 17-Oct-2013 | No | View/Edit |

Attachments

None

Actividad de retención realizada por el vendedor. Se requieren detalles como la cantidad y el método.

Done Internet | Protected Mode: Off 100% 8:07 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psDisplay=7&psX=20140813080912

1270 - test by dale

Status

General Information
D0 - Symptom & Response
D1 - Team
D2 - Problem
D3 - Containment
D4 - Cause & Escape
D5 - Define Correction
D6 - Implement Correction
D7 - Prevent Recurrence
D8 - Recognition
Attachments
8D Log

8D Detail Report [options]
Email Team

8D Status: Open as of 17-Jul-2014 by Dale Goldsby

D-Step Status: D2 not yet complete

D4 - Define and Verify Root Cause and Escape Point

Root Causes

| | Verified | Contribution | |
|----------|----------|--------------|-----------|
| bad gage | No | | View/Edit |

Escape Points

| | Verified | |
|-----------------------------|----------|-----------|
| OP 300, drill hole CNC #455 | No | View/Edit |

Attachments

None

Done Internet | Protected Mode: Off 100% 8:09 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
https://www.global8d.com/cgi-bin/allegion/owa.cgi/frmRootCause.Body?psG8DID=1270&psRootCauseID=1&psX=20140813080912

D4 - Root Cause Detail

Root Cause Statement: (REQUIRED)
Give a one-line description of this Root Cause.
bad gage

Root Cause Description:
If necessary, describe this Root Cause in detail.
gage # 1234 for 1.25mm hole, was found damaged, causing it pass undersize parts as good.

Verification Description:
What was done to verify that this Root Cause actually contributed to the D2 Problem, and what were the results?
correct calibrated gage pins found suspect parts to be undersize as described by Allegion.
gage #1234 was verified by our gage lab as damaged and worn to allow up to .20mm undersize parts to be accepted as good.

Date this Root Cause was successfully verified:

Percent Contribution:
What percent of the D2 Problem is attributed to this Root Cause? %

Associated Escape Points:
To which Escape Point(s) is this Root Cause associated?

Done Internet | Protected Mode: Off 100% 8:09 AM

Incluya tantos detalles como sea posible sobre la causa raíz del fallo y la causa raíz del escape.

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
https://www.global8d.com/cgi-bin/allegion/owa.cgi/frmEscapePoint.Body?psG8DID=1270&psEscapePointID=2&psX=20140813080912

D4 - Escape Point Detail

Escape Point Statement: (REQUIRED)
Give a one-line description of this Escape Point.
OP 300, drill hole CNC #455

Escape Point Description:
If necessary, describe this Escape Point in detail.
this is the only operation for this hole on this part

Verification Description:
What was done to verify the accuracy of this Escape Point, and what were the results?

Date this Escape Point was successfully verified:

Associated Root Causes:
To which Root Cause(s) is this Escape Point associated?
bad gage ☒

Done Internet | Protected Mode: Off 100% 8:09 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psDisplay=8&psX=20140813081653

1270 - test by dale [Exit]

Status
8D Status: Open as of 17-Jul-2014 by Dale Goldsby [Change 8D Status]
D-Step Status: D2 not yet complete [Change D-Step Status]

D5 - Define and Verify Permanent Corrective Actions [Add a Permanent Corrective Action]

Permanent Corrective Actions (PCA)

| | |
|---|-------------------------|
| For Root Cause: bad gage | Verified |
| poke-a-yoke added to part holder | 04-Nov-2013 [View/Edit] |
| For Escape Point: OP 300, drill hole CNC #455 | Verified |
| poke-a-yoke added to part holder | 04-Nov-2013 [View/Edit] |

Attachments [Edit]

| Description | Type | Size | Attached by | Date | V |
|-------------------|------|--------|--------------|-------------|-------------------|
| xspraystorm04.jpg | JPG | 81 KB | Dale Goldsby | 13-Aug-2014 | [View] [Download] |
| gage-pinBig.jpg | JPG | 243 KB | Dale Goldsby | 13-Aug-2014 | [View] [Download] |

8D Detail Report [options]
Email Team

Las imágenes, los documentos y los planes de control ayudan a explicar la acción correctora. Puede añadirse cualquier tipo de documento.

Haga clic en "Edit" (Editar) y cargue el archivo.

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
https://www.global8d.com/cgi-bin/allegion/owa/cgi/frmPermanentCorrectiveAction.Body?psOpenedViaDisplay=8&psG8DID=1270&psActionID=3&psX=20140813081653

D5/D6 - Permanent Corrective Action Detail

Define and Verify (D5)

Associated Root Causes/Escape Points: (REQUIRED - SELECT ONE OR MORE)
Which Root Cause(s) or Escape Point(s) is this Action intended to address?

| | | |
|--------------|-----------------------------|-------------------------------------|
| Root Cause | bad gage | <input checked="" type="checkbox"/> |
| Escape Point | OP 300, drill hole CNC #455 | <input checked="" type="checkbox"/> |

Action Statement: (REQUIRED)
Give a one-line description of this Action.
poke-a-yoke added to part holder

Action Description:
If necessary, describe this Action in detail.
after OP455 the parts will be loaded on fixture#55345, with gage pin mounted in it, this will only allow parts that are not undersize to be loaded on fixture. even if gage fails the fixture will prevent parts from transferring to next operation.

Verification Description:
Before implementation, what was done to verify the effectiveness of this Action and what were the results?
the undersize parts tested on fixture, will not fit

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DD=1270&psTopDisplay=5&psDisplay=9&psX=20140813081653

1270 - test by dale

Status

General Information
D0 - Symptom & Response
D1 - Team
D2 - Problem
D3 - Containment
D4 - Cause & Escape
D5 - Define Correction
D6 - Implement Correction
D7 - Prevent Recurrence
D8 - Recognition
Attachments
8D Log

8D Detail Report [options]
Email Team

8D Status: Open as of 17-Jul-2014 by Dale Goldsby
D-Step Status: D2 not yet complete

D6 - Implement and Validate Permanent Corrective Actions

Permanent Corrective Actions (PCA)
For Root Cause: bad gage
poke-a-yoke added to part holder
Implemented Validated
05-Nov-2013 13-Nov-2013 View/Edit
For Escape Point: OP 300, drill hole CNC #455
poke-a-yoke added to part holder
Implemented Validated
05-Nov-2013 13-Nov-2013 View/Edit

Attachments
None

Se requieren las fechas de todas las actividades.

Done Internet | Protected Mode: Off 100% 8:17 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DD=1270&psDisplay=10&psX=20140813082104

1270 - test by dale

Status

General Information
D0 - Symptom & Response
D1 - Team
D2 - Problem
D3 - Containment
D4 - Cause & Escape
D5 - Define Correction
D6 - Implement Correction
D7 - Prevent Recurrence
D8 - Recognition
Attachments
8D Log

8D Detail Report [options]
Email Team

8D Status: Open as of 17-Jul-2014 by Dale Goldsby
D-Step Status: D2 not yet complete

D7 - Prevent Recurrence

Prevent Recurrence Actions (within the control of the team)
For Root Cause: bad gage
all drilled holes for Allegion products reviewed, Fixtures on order for 3 more parts see details
Implemented
10-Dec-2013 View/Edit
Recommendations (outside the control of the team)
Not specified

Attachments
Description Type Size Attached by Date V
xspcraystorm04.jpg JPG 81 KB Dale Goldsby 13-Aug-2014 View Download

Done Internet | Protected Mode: Off 100% 8:21 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
 https://www.global8d.com/cgi-bin/allegion/owa/cgi/frmPreventAction.Body?psG8DID=1270&psActionID=4&psX=20140813082104

D7 - Prevent Recurrence Action Detail

Associated Root Causes/Escape Points: (REQUIRED - SELECT ONE OR MORE)
Which Root Cause(s) or Escape Point(s) is this Action intended to address?

| | | |
|--------------|-----------------------------|-------------------------------------|
| Root Cause | bad gage | <input checked="" type="checkbox"/> |
| Escape Point | OP 300, drill hole CNC #455 | <input type="checkbox"/> |

Action Statement: (REQUIRED)
Give a one-line description of this Action.
 all drilled holes for Allegion products reviewed, Fixtures on order for 3 more parts see details

Action Description:
If necessary, describe this Action in detail.
 Part 122334, hole #6, Part 66988 and Part 44555 all have simialr operations and same controls. Fixtures ordered for all these parts. Control plasn and PFMEAs updated

Rationale:
If necessary, describe why this Action is expected to successfully prevent the D2 Problem and similar problems.

Date this Action was Implemented: 10-Dec-2013

Allegion Global 8D: 8D #1270 - Windows Internet Explorer
 https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psDisplay=11&psX=20140813082320

1270 - test by dale

Status

8D Status: Open as of 17-Jul-2014 by Dale Goldsby [Change 8D Status](#)
 D.Step Status: D2 not yet complete [Change D-Step Status](#)

D8 - Recognize Team and Individual Contributions

Recognition [Add a Recognition Entry](#)

Each team memeber recieved a ribbon and a write up in the company news letter
 Dale Goldsby
 17-Dec-2013

Attachments [Edit](#)

| Description | Type | Size | Attached by | Date | |
|----------------------------|------|-------|--------------|-------------|--|
| good job gold ribbon T.png | PNG | 57 KB | Dale Goldsby | 13-Aug-2014 | View Download |
| newsletter clip art1.jpg | JPG | 13 KB | Dale Goldsby | 13-Aug-2014 | View Download |

8D Log

8D Detail Report [options]
 Email Team







Allegion Global 8D: 8D #1270 - Windows Internet Explorer
https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psTopDisplay=5&psDisplay=13&psX=20140813082320

1270 - test by dale [Exit]

Status

8D Status: Open as of 17-Jul-2014 by Dale Goldsby [Change 8D Status]
D-Step Status: D2 not yet complete [Change D-Step Status]

Attachments [Edit]

| D \ | Description | Type | Size | Attached by | Date | | |
|-----|---------------------------------|---|------|-------------|--------------|-------------|----------------------|
| D0 | general36.jpg |  | JPG | 42 KB | Dale Goldsby | 12-Aug-2014 | [View] [Download] |
| D2 | Warehouse Floor Signals WEB.jpg |  | JPG | 102 KB | Dale Goldsby | 12-Aug-2014 | [View] [Download] |
| D5 | xspcraystorm04.jpg |  | JPG | 81 KB | Dale Goldsby | 13-Aug-2014 | [View] [Download] |
| D5 | gage-pinBig.jpg |  | JPG | 243 KB | Dale Goldsby | 13-Aug-2014 | [View] [Download] |
| D7 | xspcraystorm04.jpg |  | JPG | 81 KB | Dale Goldsby | 13-Aug-2014 | [View] [Download] |
| D8 | good job gold ribbon T.png |  | PNG | 57 KB | Dale Goldsby | 13-Aug-2014 | [View] [Download] |

General Information
D0 - Symptom & Response
D1 - Team
D2 - Problem
D3 - Containment
D4 - Cause & Escape
D5 - Define Correction
D6 - Implement Correction
D7 - Prevent Recurrence
D8 - Recognition

Attachments
8D Log
8D Detail Report [options]
Email Team

Internet | Protected Mode: Off 100% 8:23 AM

La sección de anexos muestra todos los documentos, imágenes, etc. que se hayan cargado.

Miembro