

# 8D को प्रिज़म में पूरा करने के लिए Allegion (एलीजियन) वैंडर्स के लिए सामान्य निर्देश।

जबआप्साइन करते हैं तो आपको ये स्क्रीन केवल 8D के साथ दिखेगी जहाँ आपकी टीम के सदस्य हैं।

Allegion Global 8D - Windows Internet Explorer

https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm/MainMenu.Body

Allegion Global 8D

Hello, Dale Goldsby. [Sign Out](#)

Help Desk: (989) 835-5252 or [support@global8d.com](mailto:support@global8d.com)

**Main Menu** All My 8Ds Search for 8Ds

**Tools**

- Create a New 8D
- 8D Numbers:  [View](#)
- My Settings
- Allegion Templates and Reference Materials
- Provide Feedback
- My PrismPortal.net Account
- Hidden Broadcast Messages (0)

**Broadcast Messages**

**IMPORTANT: PLEASE READ FIRST**

Welcome to this fully functional pilot of Global 8D. As you use the system, please be aware that you can customize certain behaviors and access additional functionality by using the "My Settings" link available in the "Tools" section of the Main Menu.

Global 8D can be further customized based on the specific needs of your company. Should your company decide to move forward with this software, Prism will help define any necessary additions such as custom 8D classification fields, specific reporting requirements, and more.

If you have any questions while using this pilot version, please contact Paul Arends at 989-430-8366.  
(Message issued on 17-Mar-2014, expires on 17-Mar-2015.)

**My 8Ds**

Limited to the 10 most recently updated 8Ds where you are on the team. [View All My 8Ds](#) to see your full list.

8D #	Title	8D Status	Complete through	Last Update
1270	test by dale	Open		12-Aug-2014
1271	tes	Open		17-Jul-2014
1267	Oberg, L583-049 604, Damaged Deformed	Open		25-Jun-2014
1263	JARONG, 29-242 678 S KD C, Stains	Open		29-May-2014
1259	Metro Plastics 23836448 Molding flash	Open	D8	29-May-2014
1261	Trial 8D for Oberg Mexico	Open		29-May-2014
1260	Trial 8D for KEMX	Open	D7	29-May-2014
1255	Trial D0 with Jiarong **Viewable by Team only**	Completed (D0-only)	n/a	29-May-2014
1264	Test for Training **Viewable by Team only**	Open		23-May-2014
1262	trial 8D for Transmatic	Open		19-May-2014

Internet | Protected Mode: Off

8:04 AM

D0-केवल वेंडर को जो ईमेल प्राप्त होगी उसमें ऊपरये कथनलिखा होता है

**ये D0-केवल 8D, Allegion (एलीजियन) को सप्लाई किए गए पुर्जों में गड़बड़ी होने को दर्शाता है। Allegion (एलीजियन) के लिए सप्लाई लाइन में सभी चीजें शामिल होनी चाहिए और उन सभी भंडारित चीजों की पुष्टि अवश्य होनी चाहिए। इस भंडारन और पुष्टिकरण का दस्तावेजीकरण नीचे होना चाहिए। एक बार जब भंडारन पूरी हो जाए और उसकी पुष्टि हो जाए तो किसी अन्य सुधार की आवश्यकता नहीं है।**

सामग्री को आवश्यकतानुसार भंडार करने, छांटने और सुधार करने और D0 के संलग्नक भाग में उसका दस्तावेज लगाने की जिम्मेदारी वेंडर्स की है। भंडारन पूरी होने और उसका दस्तावेजीकरण करने के बाद Allegion (एलीजियन) को सूचित करने के लिए आर्कमेल टीम फंक्शन का उपयोग कर सकते हैं।

The screenshot displays the Allegion 8D system interface in Internet Explorer. The browser address bar shows the URL: <https://www.global8d.com/7psG8DID=3005&psTopDisplay=5&psDisplay=1&psX=140671953111>. The page title is "3005 - QUAD GRAPHICS 24508517 Wrong cut".

**Status:** This is a D0-only 8D. 8D Status: Open as of 01-Dec-2016 by Lilliana Pérez. Buttons: Expand to Full 8D, Change 8D Status.

**General Information and D0 Information**

<b>8D Title:</b>	QUAD GRAPHICS 24508517 Wrong cut
<b>Last Updated:</b>	01-Dec-2016 by Lilliana Pérez
<b>Opened:</b>	01-Dec-2016 by Lilliana Pérez
<b>Lead Site:</b>	Ensenada, Mexico
<b>8D Type:</b>	Vendor
<b>Major Category:</b>	Miscellaneous
<b>Vendor:</b>	QUAD GRAPHICS

**Cross References:** None.

**D0 Information**

**Issue Description:**  
In production area were found pieces wrong cut (see picture attached).  
Reported on 15-Oct-16

**Action Description Ensenada:**

1.- Review material at the production line	(Complete)
2.- Purge of material	(Complete)
3.- Notify to supplier	(Complete)

\*Please review your material and establish a containment action to avoid this condition

**Action Description:**

## 8D

पूर्ण 8D के लिए निम्न लागू होता है;

- 8D के खुलने के 2 व्यापारिक दिनों के भीतर D0, D1 और D2 को पूर्ण करने के लिए Allegion (एलीजियन) जिम्मेदार है
- D3 से D8 तक प्रत्येक चरण में विवरणों को जोड़ने के लिए आपूर्तिकर्ता जिम्मेदार हैं। D2 पूर्ण होने के 60 दिनों के भीतर पूरी हो जानी चाहिए।
  - सिस्टम में चित्रों, PDF फाइलें, Word, Excel आदि सभी संलग्न की जा सकती हैं
- जैसे जैसे हर चरण पूरा होता है, आपूर्तिकर्ता को 8D के चरणों को बंद करना होता है।
- नीचे देखें कि कैसे किसी चरण को बंद करें और 8D की ओर बढ़ें

"Change D-Step Status (D-चरणस्थिति को बदलें)" को क्लिक करें

2107 - ADVANCED, A700-057, DIMENSIONAL

**Status**

8D Status: Open as of 18-Jan-2016 by Alan Morales

D-Step Status: Complete through D8 as of 02-Jun-2016 by Paul Ekstrom

**D3 - Develop Interim Containment Actions**

Interim Containment Actions (ICA)

	Verified	Implemented	Validated	Removed
Parts are being labeled as is and all parts being labeled at customer Parts with deformity are being sorted	27-Apr-2016	31-Mar-2016	30-May-2016	30-May-2016

**Attachments**

None.

चरण स्थिति को बदलने के लिए ड्राप डाउन मेन्यू का प्रयोग करें

Change D-Step Status

Current D-Step Status: Complete through D4

New D-Step Status:

Advance to:

- Complete through D5
- Complete through D6
- Complete through D7
- Complete through D8

Revert to:

- Complete through D3
- Complete through D2
- D2 not yet complete

Comments:

These will be included in

Display the Log Entry for this action on the 8D Detail Report.

After saving, help me compose an email to the Team and/or others.

Save and Return (सहेजें और वापस आएं) पर क्लिक करें

प्राप्त खराबी, पुर्जे का नंबर और  
फोटो या ड्राइंग को दिखाते हुए ये  
खंड Allegion (एलीजियन) द्वारा  
भरा जाना चाहिए

Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DDID=1270&psTopDisplay=5&psDisplay=3&psX=20140813080504

1270 - test by dale

Exit

Status

8D Status: Open as of 17-Jul-2014 by Dale Goldsby

Change 8D Status

D-Step Status: D2 not yet complete

Change D-Step Status

General Information

D0 - Symptom & Response

D1 - Team

D2 - Problem

D3 - Containment

D4 - Cause & Escape

D5 - Define Correction

D6 - Implement Correction

D7 - Prevent Recurrence

D8 - Recognition

Attachments

8D Log

8D Detail Report [options]

Email Team

D0 - Prepare for the G8D Process

Symptoms

Bolt hole diameter undersize-see detail description

View/Edit

Emergency Response Actions (ERA)

Add an Emergency Response Action

Verified Implemented Removed

reject the lot

24-Oct-2013 24-Oct-2013 No

View/Edit

Attachments

Edit

Description Type Size Attached by Date

general36.jpg JPG 42 KB Dale Goldsby 12-Aug-2014

View Download

अनुस्मारक:

ईमेल टीम बटनका प्रयोग करके Allegion (एलीजियन) को बदलावों औसपने द्वारा दर्ज डेटा की सूचना दें।

Done

Internet | Protected Mode: Off

100%

8:05 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
https://www.global8d.com/cgi-bin/allegion/owa/cgi/frmSymptom.Body?psG8DDID=1270&psSymptomID=1&psX=20140813080523

D0 - Symptom Detail

Symptom Statement: (REQUIRED)

Give a one-line description of this symptom.

Bolt hole diameter undersize-see detail description

Symptom Description/Quantification:

Describe this Symptom in detail. Be sure to provide quantification (specific, measurable data) that describes the magnitude of this Symptom. Include when and where the data was collected. If quantification is provided in an attached file, it should be summarized and referenced here.

Drawing 123456, section AA-12, the 1.25mm +/- .25mm diameter holes is measuring .85-.95mm on 4 of 25 pieces sampled in Lot 14-9, received October 14, 2013 at the Faux Plant.

Parts were measured using gage pins.

Save and Return Delete Cancel

खराबी का विवरण

Done

Internet | Protected Mode: Off

100%

8:05 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
 https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psTopDisplay=5&psDisplay=4&psX=20140813080523

**1270 - test by dale** [Exit]

**Status**  
 8D Status: Open as of 17-Jul-2014 by Dale Goldsby [Change 8D Status]  
 D-Step Status: D2 not yet complete [Change D-Step Status]

**D1 - Establish the Team**  
 To send email to a team member, click their email address. [Add a Team Member]

Team Role	Name	Email Address	Phone Number	
Leader	Joe Engineer	Not specified.		[View/Edit]
Member	Dale Goldsby	dale.goldsby@allegion.com	(317) 810-3085	[View/Edit]
Member	sally plantworker	Not specified.		[View/Edit]
Member	tom teammember	Not specified.		[View/Edit]

\* Individual does not have an active PrismPortal.net account.  
 Contact information may be unconfirmed or out-of-date.

**Attachments** [Edit]

Allegion (एलीजियन) टीम सदस्यों को बताएगा।  
 यदि कोई सप्लायर अधिक या दूसरे सदस्यों को चाहता है  
 तो Allegion (एलीजियन) के उसव्यक्ति से संपर्क करें  
 जिसने फोन या ईमेल द्वारा 8D जारी किया है।

Done Internet | Protected Mode: Off 100% 8:06 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
 https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psTopDisplay=5&psDisplay=5&psX=20140813080603

**1270 - test by dale** [Exit]

**Status**  
 8D Status: Open as of 17-Jul-2014 by Dale Goldsby [Change 8D Status]  
 D-Step Status: D2 not yet complete [Change D-Step Status]

**D2 - Describe the Problem**  
 Problem Statement: [Edit]  
 1.25mm hole is oversize.

Problem Description:  
 Drawing 123456, section AA-12, the 1.25mm +/- .25mm diameter holes is measuring .80-.95mm on 4 of 25 pieces sampled in Lot 14-9, received October 14, 2013 at the Faux Plant.  
 Parts were measured using gage pins.  
 1000 parts on hold pending certification from vendor

**Attachments** [Edit]

Description	Type	Size	Attached by	Date	
Warehouse Floor Signals WEB.jpg	JPG	102 KB	Dale Goldsby	12-Aug-2014	[View] [Download]

Allegion (एलीजियन) D2 पूरा करेगा, विस्तृत विवरण देगा, और  
 8D के जारी होने के 2 व्यापारिक दिनों के भीतर D3 पर जाएगा।

Done Internet | Protected Mode: Off 100% 8:07 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psTopDisplay=5&psDisplay=6&psX=20140813080700

1270 - test by dale

Status

8D Status: Open as of 17-Jul-2014 by Dale Goldsby  
D-Step Status: D2 not yet complete

Change 8D Status

Change D-Step Status

General Information

D0 - Symptom & Response

D1 - Team

D2 - Problem

D3 - Containment

D4 - Cause & Escape

D5 - Define Correction

D6 - Implement Correction

D7 - Prevent Recurrence

D8 - Recognition

Attachments

8D Log

8D Detail Report

Email Team

D3 - Develop Interim Containment Actions

Interim Containment Actions (ICA)

Add an Interim Containment Action

	Verified	Implemented	Validated	Removed	
ship to offsite warehouse for sort	17-Oct-2013	17-Oct-2013	17-Oct-2013	No	<div>View/Edit</div>

Attachments

Edit

None.

भंडारन कार्यवाही वेंडर द्वारा की जाएगी। विवरण जैसे कि मात्रा औसरीके आवश्यक हैं।

Done Internet | Protected Mode: Off 100% 8:07 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psDisplay=7&psX=20140813080912

1270 - test by dale

Status

8D Status: Open as of 17-Jul-2014 by Dale Goldsby  
D-Step Status: D2 not yet complete

Change 8D Status

Change D-Step Status

General Information

D0 - Symptom & Response

D1 - Team

D2 - Problem

D3 - Containment

D4 - Cause & Escape

D5 - Define Correction

D6 - Implement Correction

D7 - Prevent Recurrence

D8 - Recognition

Attachments

8D Log

8D Detail Report

Email Team

D4 - Define and Verify Root Cause and Escape Point

Root Causes

Add a Root Cause

	Verified	Contribution	
bad gage	No		<div>View/Edit</div>

Escape Points

Add an Escape Point

	Verified	
OP 300, drill hole CNC #455	No	<div>View/Edit</div>

Attachments

Edit

None.

Done Internet | Protected Mode: Off 100% 8:09 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
https://www.global8d.com/cgi-bin/allegion/owa.cgi/frmRootCause.Body?psG8DID=1270&psRootCauseID=1&psX=20140813080912

### D4 - Root Cause Detail

**Root Cause Statement:** (REQUIRED)  
*Give a one-line description of this Root Cause.*  
bad gage

**Root Cause Description:**  
*If necessary, describe this Root Cause in detail.*  
gage # 1234 for 1.25mm hole, was found damaged, causing it pass undersize parts as good.

**Verification Description:**  
*What was done to verify that this Root Cause actually contributed to the D2 Problem, and what were the results?*  
correct calibrated gage pins found suspect parts to be undersize as described by Allegion.  
gage #1234 was verified by our gage lab as damaged and worn to allow up to .20mm undersize parts to be accepted as good.

**Date this Root Cause was successfully verified:**

**Percent Contribution:**  
*What percent of the D2 Problem is attributed to this Root Cause?*  %

**Associated Escape Points:**  
*To which Escape Point(s) is this Root Cause associated?*

Done Internet | Protected Mode: Off 100% 8:09 AM

विफलता के मुख्य कारण और छोड़ देने के मुख्य कारण का यथासंभव अधिक से अधिक विवरण।

Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
https://www.global8d.com/cgi-bin/allegion/owa.cgi/frmEscapePoint.Body?psG8DID=1270&psEscapePointID=2&psX=20140813080912

### D4 - Escape Point Detail

**Escape Point Statement:** (REQUIRED)  
*Give a one-line description of this Escape Point.*  
OP 300, drill hole CNC #455

**Escape Point Description:**  
*If necessary, describe this Escape Point in detail.*  
this is the only operation for this hole on this part

**Verification Description:**  
*What was done to verify the accuracy of this Escape Point, and what were the results?*

**Date this Escape Point was successfully verified:**

**Associated Root Causes:**  
*To which Root Cause(s) is this Escape Point associated?*  
bad gage ☒

Done Internet | Protected Mode: Off 100% 8:09 AM



Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
 https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psDisplay=8&psX=20140813081653

### 1270 - test by dale

**Status**

8D Status: Open as of 17-Jul-2014 by Dale Goldsby  
 D-Step Status: D2 not yet complete

**D5 - Define and Verify Permanent Corrective Actions**

**Permanent Corrective Actions (PCA)**

For Root Cause: bad gage  
 poke-a-yoke added to part holder  
 Verified  
 04-Nov-2013 View/Edit

For Escape Point: OP 300, drill hole CNC #455  
 poke-a-yoke added to part holder  
 Verified  
 04-Nov-2013 View/Edit

**Attachments**

Description	Type	Size	Attached by	Date
xspcraystorm04.jpg	JPG	81 KB	Dale Goldsby	13-Aug-2014
gage-pinBig.jpg	JPG	243 KB	Dale Goldsby	13-Aug-2014

General Information

D0 - Symptom & Response

D1 - Team

D2 - Problem

D3 - Containment

D4 - Cause & Escape

**D5 - Define Correction**

D6 - Implement Correction

D7 - Prevent Recurrence

D8 - Recognition

Attachments

8D Log

8D Detail Report [options]

Email Team

Done

Internet | Protected Mode: Off

8:16 AM

चित्र, दस्तावेज़, नियंत्रण योजनाएं, सभी सुधार कार्यवाही को समझाने में मददगार होती हैं। किसी भी प्रकार के दस्तावेज़ जोड़े जा सकते हैं।

Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
 https://www.global8d.com/cgi-bin/allegion/owa/cgi/frmPermanentCorrectiveAction.Body?psOpenedViaDisplay=8&psG8DID=1270&psActionID=3&psX=20140813081653

### D5/D6 - Permanent Corrective Action Detail

**Define and Verify (D5)**

**Associated Root Causes/Escape Points: (REQUIRED - SELECT ONE OR MORE)**  
*Which Root Cause(s) or Escape Point(s) is this Action intended to address?*

Root Cause	bad gage	<input checked="" type="checkbox"/>
Escape Point	OP 300, drill hole CNC #455	<input checked="" type="checkbox"/>

**Action Statement: (REQUIRED)**  
*Give a one-line description of this Action.*  
 poke-a-yoke added to part holder

**Action Description:**  
*If necessary, describe this Action in detail.*  
 after OP455 the parts will be loaded on fixture#55345, with gage pin mounted in it, this will only allow parts that are not undersize to be loaded on fixture. even if gage fails the fixture will prevent parts from transferring to next operation.

**Verification Description:**  
*Before implementation, what was done to verify the effectiveness of this Action and what were the results?*  
 the undersize parts tested on fixture, will not fit

Done

Internet | Protected Mode: Off

8:17 AM

Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
 https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psTopDisplay=5&psDisplay=9&psX=20140813081653

### 1270 - test by dale

**Status**

8D Status: Open as of 17-Jul-2014 by Dale Goldsby  
 D-Step Status: D2 not yet complete

Change 8D Status  
 Change D-Step Status

General Information  
 D0 - Symptom & Response  
 D1 - Team  
 D2 - Problem  
 D3 - Containment  
 D4 - Cause & Escape  
 D5 - Define Correction  
**D6 - Implement Correction**  
 D7 - Prevent Recurrence  
 D8 - Recognition  
 Attachments  
 8D Log

8D Detail Report [options]  
 Email Team

#### D6 - Implement and Validate Permanent Corrective Actions

Select Permanent Corrective Actions for Implementation

Permanent Corrective Actions (PCA)	Implemented	Validated
For Root Cause: bad gage poke-a-yoke added to part holder	05-Nov-2013	13-Nov-2013
For Escape Point: OP 300, drill hole CNC #455 poke-a-yoke added to part holder	05-Nov-2013	13-Nov-2013

View/Edit

#### Attachments

None

सभी कार्यवाहियों के  
तारीख आवश्यक है।

Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
 https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psDisplay=10&psX=20140813082104

### 1270 - test by dale

**Status**

8D Status: Open as of 17-Jul-2014 by Dale Goldsby  
 D-Step Status: D2 not yet complete

Change 8D Status  
 Change D-Step Status

General Information  
 D0 - Symptom & Response  
 D1 - Team  
 D2 - Problem  
 D3 - Containment  
 D4 - Cause & Escape  
 D5 - Define Correction  
 D6 - Implement Correction  
**D7 - Prevent Recurrence**  
 D8 - Recognition  
 Attachments  
 8D Log

8D Detail Report [options]  
 Email Team

#### D7 - Prevent Recurrence

Prevent Recurrence Actions (within the control of the team) Add a Prevent Recurrence Action

For Root Cause: bad gage	Implemented
all drilled holes for Allegion products reviewed, Fixtures on order for 3 more parts see details	10-Dec-2013

View/Edit

#### Recommendations (outside the control of the team)

Add a Recommendation

Not specified.

#### Attachments

Description	Type	Size	Attached by	Date
xspcraystorm04.jpg	JPG	81 KB	Dale Goldsby	13-Aug-2014

View  
Download

Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
 https://www.global8d.com/cgi-bin/allegion/owa/cgi/frmPreventAction.Body?psG8DID=1270&psActionID=4&psX=20140813082104

### D7 - Prevent Recurrence Action Detail

**Associated Root Causes/Escape Points:** (REQUIRED - SELECT ONE OR MORE)  
*Which Root Cause(s) or Escape Point(s) is this Action intended to address?*

Root Cause	bad gage	<input checked="" type="checkbox"/>
Escape Point	OP 300, drill hole CNC #455	<input type="checkbox"/>

**Action Statement:** (REQUIRED)  
*Give a one-line description of this Action.*  
 all drilled holes for Allegion products reviewed, Fixtures on order for 3 more parts see details

**Action Description:**  
*If necessary, describe this Action in detail.*  
 Part 122334, hole #6, Part 66988 and Part 44555 all have simialr operations and same controls. Fixtures ordered for all these parts. Control plasn and PFMEAs updated

**Rationale:**  
*If necessary, describe why this Action is expected to successfully prevent the D2 Problem and similar problems.*

Date this Action was Implemented: 10-Dec-2013

Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
 https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psDisplay=11&psX=20140813082320

### 1270 - test by dale

**Status**

8D Status: Open as of 17-Jul-2014 by Dale Goldsby [Change 8D Status](#)  
 D.Step Status: D2 not yet complete [Change D-Step Status](#)

**D8 - Recognize Team and Individual Contributions**

**Recognition** [Add a Recognition Entry](#)

Each team memeber recieved a ribbon and a write up in the company news letter [Dale Goldsby 17-Dec-2013](#) [Edit](#)

**Attachments** [Edit](#)

Description	Type	Size	Attached by	Date	
good job gold ribbon T.png	PNG	57 KB	Dale Goldsby	13-Aug-2014	<a href="#">View</a> <a href="#">Download</a>
newsletter clip art1.jpg	JPG	13 KB	Dale Goldsby	13-Aug-2014	<a href="#">View</a> <a href="#">Download</a>

8D Log

8D Detail Report [options]  
 Email Team







Allegion Global 8D: 8D #1270 - Windows Internet Explorer  
 https://www.global8d.com/cgi-bin/allegion/owa/cgi/frm8DDetail.Body?psG8DID=1270&psTopDisplay=5&psDisplay=13&psX=20140813082320

**1270 - test by dale** Exit

**Status**

8D Status: Open as of 17-Jul-2014 by Dale Goldsby Change 8D Status  
 D-Step Status: D2 not yet complete Change D-Step Status

**Attachments** Edit

D \	Description	Type	Size	Attached by	Date	
D0	general36.jpg	JPG	42 KB	Dale Goldsby	12-Aug-2014	 <span>View</span> <span>Download</span>
D2	Warehouse Floor Signals WEB.jpg	JPG	102 KB	Dale Goldsby	12-Aug-2014	 <span>View</span> <span>Download</span>
D5	xspcraystorm04.jpg	JPG	81 KB	Dale Goldsby	13-Aug-2014	 <span>View</span> <span>Download</span>
D5	gage-pinBig.jpg	JPG	243 KB	Dale Goldsby	13-Aug-2014	 <span>View</span> <span>Download</span>
D7	xspcraystorm04.jpg	JPG	81 KB	Dale Goldsby	13-Aug-2014	 <span>View</span> <span>Download</span>
D8	good job gold ribbon T.png	PNG	57 KB	Dale Goldsby	13-Aug-2014	 <span>View</span> <span>Download</span>

General Information  
 D0 - Symptom & Response  
 D1 - Team  
 D2 - Problem  
 D3 - Containment  
 D4 - Cause & Escape  
 D5 - Define Correction  
 D6 - Implement Correction  
 D7 - Prevent Recurrence  
 D8 - Recognition

**Attachments**  
 8D Log  
 8D Detail Report [options]  
 Email Team

Internet | Protected Mode: Off 100% 8:23 AM

संलग्नक खंड सभी  
 अपलोड किए गए  
 दस्तावेज़ों, चित्रों आदि  
 को दिखाता है

सदस्य